

**Garant**

**Indexable insert for turning VC.T 110304, for finish machining, Grade: HB7140-2**

**Order data**

Order number	261366 HB7140-2
GTIN	4067263329886
Item class	21G

**Technical description**

Finishing/roughing assignment	Finishing
Feed f	0.1 - 0.3 mm/rev.
Tolerance	M
Grade	HB7140-2
ISO code indexable insert	VC.T 110304
Corner radius	0.4 mm
Main application	M
Cutting speed $v_c$ main application	70 - 230 m/min
Tool material	Carbide
Chip breaker	VS

Coating	coated
Cutting depth $a_p$	0.2 - 1.5 mm
Number of changes/inserts	2
Cutting conditions	heavily interrupted
Type of product	Indexable insert for turning